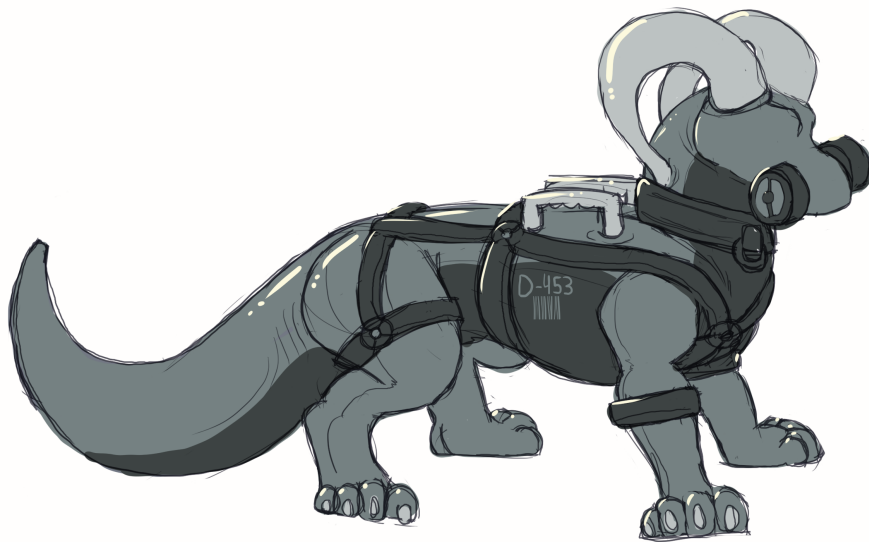

D-453

Owner's Manual

Enduring Enterprises
Synthetics Division



INTRODUCTION

Imagine unwrapping gifts on a holiday of yours. A large, heavy box, of course, is the center of your attention. It's addressed to you. You unwrap the box and slowly open it... Suddenly, a shiny grey dragon trots out of the open container, already so happy to see you, bounding into your arms! That is D-453, your new pet, toy, and friend.

If you're reading this manual, chances are you have recently received a D-453, perhaps as a purchase, perhaps as a gift. No matter how this unit came into your hands, you now have a potentially lifelong friend standing at your side! Made to be the perfect companion, D-453 will serve you well in whatever you may have planned for it (and perhaps serve you well in unplanned situations as well).

This manual contains all you need in order to care for and effectively use your D-453, in a comprehensive format. Listed in this guide is instructions for setting up your D-453 to your preferences, whatever they may be. Us here at Enduring Enterprises dearly hope that you love your new toy for a long time to come!

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SECTION 1

SETTING UP YOUR D-453

Congratulations on obtaining your very own D-453! This section outlines how you can get started with setting up your new pet, toy, or friend.

1.1 From the Box

If you obtained a D-453 directly from Enduring Enterprises or through a certified third-party vendor, you will receive your D-453 pre-assembled in packaging. Upon opening the package, your D-453 may already be alert and operational. If it has entered a sleep period when you open the package (D-453 automatically shuts down after 48 hours of unchanged sensory stimulus), simply touching it or making a loud noise should cause it to wake up.

A pre-packaged box should contain:

- 1 D-453 unit
- 1 programmable molding kit
- 1 D-453 owner's manual

1.2 From Liquids

The excess material created by D-453's digestion process (see section 2.2.2) can be molded into an entirely separate instance of D-453 in sufficient amounts. If you obtain a new D-453 through this method, it may be entirely liquid when you receive it. If this is the case, you will need to mold it into its default form in order to set it up; see section 4 for details. More specifically, for the setup phase to complete properly, you need to mold D-453 into its feral form, with any head attachment at any size.

Note that any new instances of D-453 coming from instances you already own do not need set up; they have already imprinted upon you, and the steps outlined in section 1.3 are not necessary (but still recommended).

1.3 Registration

A new D-453 has not yet imprinted upon an owner. In order to register yourself as its owner, you will need to provide bodily contact. D-453 will imprint upon the first being that touches it with enough force. A tight hug is usually adequate for this process; at smaller sizes, picking it up may also be necessary. Upon that point forwards, it will obey you unconditionally.

SECTION 2

D-453'S FEATURES

This section details all the various features D-453 can be equipped with by default. Changing these features may require remolding your D-453 or using the controller; see sections 4 and 5 for details.

2.1 Appearance

D-453's default form is reminiscent of a wingless, 4-legged dragon. Unlike the dragons of old, however, D-453 is made of rubber and designed to serve your every need!

2.1.1 Sizes

D-453, at its default size, is 3 feet tall to the shoulder and 6 feet long from tail to snout. Without any additional material in its frame, it weighs 150 pounds. However, the basic molding process can generate D-453s of the following sizes:

Table 2.1 Possible Sizes

Height	Length	Weight
3 in	6 in	2 oz
6 in	1 ft	1 lb
1 ft	2 ft	10 lbs
2 ft	4 ft	50 lbs
3 ft	6 ft	150 lbs
4 ft	8 ft	400 lbs
6 ft	12 ft	1300 lbs

If configured properly, larger sizes than the 6-foot size can be achieved through the digestion-assimilation process. See section 2.2.2 for details.

2.1.2 Collar Attachments

In its feral form, D-453 is equipped with a built-in collar. Not only can it serve as a leash clip or an attachment point (see section 2.3.2), but it can come pre-equipped with the following items:

- **Name tag:** With this option, a large name tag will be affixed to the collar. It can have any text you desire written on it; see section 4 for how to set the contents.
- **Bell:** With this option, a large bell will be affixed to the collar. It is by default in cowbell style, but can be changed to a round bell. It can also be made to not make sounds.

2.1.3 Head Attachments

One of the areas of greatest possible customization on D-453's feral mold is the head. By default, it has its mouth replaced by a gas mask, as described below. Options for the head include:

- **Dragon maw:** A standard-appearance dragon's head (safe for the differences noted in section 2.3.1). For safety purposes, its teeth are dulled and unusable for chewing. If D-453 is configured to secrete liquid latex (see section 2.2.2), it will be able to drool liquid latex as well.
- **Gas mask:** This head features three filters, and adds two side hoses in place of D-453's horns. Note that, since D-453 has no actual need to breathe, the gas mask is not fully functional; it can have working filters placed in it, however, and can still serve as an E12-class air filter even without filtrate. The filter caps can be removed, and are the size of standard gauges of tubing, for pumping things in and out if need be (see section 2.2.1 for details).

- **Muzzle:** This head operates like the dragon maw, described above, but with a muzzle built into its frame, the same color as its built-in harness (see section 2.3.2).
- **Ball head:** This head is a complete, featureless sphere, instead of a snout-like shape that features on all other heads.
- **Smooth head:** This head is snout-shaped, but entirely smooth. This is used as the base for most other heads, but this head can be selected by itself if need be.

Optionally as well, a squeaker can be placed into the throat cavity, producing a squeaking noise when D-453 is squeezed.

2.1.4 Sexual Attachments

D-453 is designed to serve you in all possible ways, and this includes fulfilling your sexual desires if the need arises. For your pleasure, D-453 can be installed with several unique options.



Important notice

D-453 is designed to be safe around children, even with sexual features installed. It will automatically cease all sexual functions if it comes within visual range of someone that, to its knowledge, is under 18 years of age. Disabling this function is not supported by Enduring Enterprises and may constitute a crime in your area of jurisdiction. See appendix C for details.

To suit your tastes, as deviant as they may be, D-453 can be molded with zero or more of the following sexual organs:

- **Null bulge:** Instead of having genitals proper, D-453 can be given an erogenous zone where the genitals should be, leaving the entire area smooth.
- **Penis:** D-453 can be given one (or even multiple) penises between its rear legs. They can optionally come with knots, ridges, and/or sacs. Its penises are stored in genital slits when not in use (but can be configured to be left out of the slit if desired).
- **Empty slit:** Instead of having a penis, D-453 may be given only the genital slit(s). This does not give D-453 a vagina, but it makes for something very similar- The inner walls constitute its erogenous zone, and things may be inserted into the empty slit.

D-453's personality can be modified for this purpose as well; using the controller (see section 5), its sexual drive can be raised or lowered. It also has input/output ports that can be used for sexual purposes as well; see section 2.2.1 for details.

2.2 Internals

If molded with internal cavities (see section 4), D-453 can employ them for storage, conversion, or digestive purposes.

2.2.1 Input/Output Ports

In order to employ D-453's internal features, there must be a means of getting material in and out. It can have up to two ports for this purpose.

Depending on the head installed (see section 2.1.3), D-453 may have a fully-functioning mouth or holes in which to insert appropriate-gauge hoses. Since D-453 has no need to breathe, hoses can be connected without fear of suffocation.

D-453 also has a rear port, located at the base of the tail and between the haunches. This port may be sealed on demand (see section 5 for details). Hoses can be installed in here as well if need be.

2.2.2 Digestive Properties

D-453 has multiple ways of dealing with materials inserted into its chest cavity. These modes include:

- **Dry:** D-453's internals will not digest, make wet, or otherwise harm things placed inside it. For this purpose, D-453 will "breathe", allowing air circulation inside of itself and enabling the storage of even living things safely.
- **Compacting:** This mode is like dry mode, above, except it will compress and compact the contents of its stomach.
- **Wet:** Unlike dry mode, wet mode causes D-453 to secrete liquid latex over its innards. If it has a mouth (see section 2.1.3), it will also drool liquid latex. The amount of drool, among other things, can be configured with the controller (see section 5).
- **Converting:** This mode is like wet mode, except the liquid latex is chemically active, converting anything not a part of D-453 into more liquid latex. For safety purposes, the liquid latex created via this method is itself inert. This liquid result will be stored inside D-453's innards until moved out.
- **Digestive:** This mode is like converting mode, except the liquid latex created is directly added to D-453's frame as more of itself. This allows D-453 to grow in size and/or weight.

Note that D-453 can be commanded to expel the contents of its innards at any time.

2.3 Other Properties

2.3.1 Eyes and Vision

You may have quickly noticed that D-453 has no eyes. Organs as complex as the eye have no place on the simple D-453, and as such, they have been omitted in favor of ocular sensor arrays, dispersed evenly across the rubber material. As such, even without eyes, your D-453 can see you just fine, and in fact, can see from every point on its body at once. Its vision may be restricted to only its eye sockets (or removed entirely) through configuration options specified in section 5.

2.3.2 Attachment Points

D-453 is equipped with a built-in harness, collar, and handles. On its back are two long handles, for easy gripping or tying. Its collar has a ring from which a leash or other equipment may be clipped to. Finally, the harness built into D-453's rubber skin sports several rings from which things may be attached.

2.3.3 Melting and Solidifying

At maximum, D-453 has a melting point of 110° F (44° C). Above this point, it will begin to deform and melt. If this behavior is not desirable, keep your D-453 out of especially hot areas and away from heaters. If this behavior is desirable, its melting point can be lowered to be as low as 40° F (5° C), allowing it to melt at lower temperatures or even keeping it permanently liquid. See section 5 for details.

SECTION 3

CARING FOR YOUR D-453

To maximize the enjoyment you get out of your new pet, you must properly take care of it. Unlike a pet made of flesh and blood, D-453 is extremely low-maintenance, but it may still require its needs met, both physical and mental, to operate at its full potential.

3.1 Hardware Maintenance

D-453's material composition makes it possible for it to sustain wear and damage indefinitely; as a result, it is essentially impossible to truly harm your D-453. However, prolonged damage may eventually render it unable to complete tasks given, and may cause it undue stress. When it is showing signs of extreme wear for prolonged amounts of time, such as missing limbs or a split stomach, it is recommended that you melt your D-453 and remold it back into its original form. See section 4 for details.

If, due to wear and tear, D-453 loses a significant part of its mass, you may either remold it into a smaller form (see section 2.1.1) or allow it to consume any material

until it grows to its original size (see section 2.2.2). It may even consume its own severed body parts, or even other D-453 instances, to regain its mass.

If you need to melt your D-453 in a controlled manner, smaller models may be placed in a microwave, placed inside a container. Larger models may require exposure to large heaters or heat lamps; chambers specifically designed for melting down your D-453 are available for purchase in the *Enduring Enterprises Synthetics Catalog*, ed. 5326. If you wish to clean it without remolding it, you may safely place it in a common washer and dryer; however, it may wash only on cold and must tumble-dry. D-453 is not dishwasher safe.

3.2 Software Maintenance

D-453, as a sentient being (toy or not), greatly enjoys serving your needs and wants, and will almost always be eager to please. In return, D-453 will respond well to positive reinforcement; for optimal temperament, be sure to hug, cuddle, or otherwise give it physical affection at least once every few days, if not more. Verbal positive reinforcement also works well; "good boy", "good toy", and "good pet" all work especially well.

Do not be afraid to use D-453 for even your more extreme needs. It does, in fact, respond well to negative reinforcement, remolding, bodily harm, or excessive use. However, the techniques listed above must still be used in conjunction with any uses of your D-453 for optimal results.

Do not feel bad if you need to put away your D-453 in storage. It may be stored in any form, solid or liquid, and for safety purposes, it will automatically shut down after 48 hours of unchanged stimulus. Giving it new stimulus, most likely by taking it out of storage, will wake it up, as happy to see you as when you left it.

SECTION 4

REMOLDING YOUR D-453

D-453 was made so versatile through its unique ability to be melted and remolded into whatever form its owner pleases. As its owner, you get to mold your toy as you see fit.

4.1 Molds Available

Shipped with the D-453 is a configurable-form injection mold kit, programmed to be able to create D-453 in its feral form outlined in section 2, in various sizes and with various options. The molding kit is also able to produce other basic forms by default:

- **Limbless dragon:** This mold setting functions exactly like the default setting, but produces a D-453 without legs and (optionally) without a tail. The built-in harness will have rings at those locations instead of the limbs removed.
- **Sphere or cube:** This produces a perfect sphere or cube, depending on your preference. In this form, D-453 will not be able to effectively move whatsoever, but will still allow him to talk and see by default.

For the forms that support internals, you may optionally have your D-453 be molded without them, making it solid rubber all the way through. For purchasing other pre-programmed forms, please take a look at the *Enduring Enterprises Synthetics Catalog*, ed. 5326 for molding kit extension cards.

4.2 Using the Molding Kit

To remold your D-453, you must first get it into a wholly liquid form. See section 3.1 for instructions on how to efficiently melt it down. Once liquid, D-453 can be poured into the top of the molding kit. You may then select a mold pattern to shape it with. Once the mold has reconfigured to your desires, you may start the molding process by increasing its melting point until it begins to cool. The molding kit will indicate when it has been entirely solidified, at which point you can release the latch and open the kit. Enjoy your D-453's new form!

The molding kit can accept a maximum of 450 cubic feet of liquid latex. Excess liquid material can be drained off and stored, disposed of, or molded into a multiple instances of D-453. Each instance will have a unique barcode embedded in its flank, below its designation, for easy identification.



Important notice

During cooling, do not open the latch to the molding kit. Ensure the molding kit has adequate power. Do not submerge the molding kit in water. Do not insert any materials into the molding kit other than fully liquid D-453.

4.3 Custom Molding

With the proper knowledge and a blank extension card, you too can design new forms for your D-453. Please refer to *Drone Molding and Programming: A User's Guide*, 5th ed. for details.

SECTION 5

USING THE D-453 CONTROLLER

Many options present in your D-453 are not set by remolding it, but rather can be set at any time. To access these settings, we have provided several means to do so through the controller interface.

5.1 Installation

The D-453 controller is available as a smartphone application on every major mobile operating system, called *Your D-453 Controller*. If you own such a device, downloading and installing the application is made simple through thier respective application stores. Dedicated, standalone controller units are also available to purchase through the *Enduring Enterprises Synthetics Catalog*, ed. 5326.

Once you have your controller in your hands, you will need to register any and all owned D-453s in its registry. You can do this by scanning the barcode along your D-453's flank. Once that is complete, you will be able to start modifying it.

5.2 Common Uses

In D-453's feral form, all the options listed here will be available. Other forms may have a subset of these options. Your controller will have the following menus:

▪ Appearance

- **Digestion mode:** Any of the options listed in section 2.2.2.
- **Absorption mode:** When D-453 is set to digestive mode, it can either use the digested material to increase in height, weight, or any ratio of both. By default, it is set to increase weight only (simulating weight gain from digested items).
- **Port seal:** You may choose to have its rear port sealed (see section 2.2.1) at any time. If the head attachment supports it, you may also seal the mouth. This will not expel anything currently inserted into the ports.
- **Drool:** In the wet digestive modes, D-453 may secrete liquid latex drool with certain head attachments. You may set how much liquid latex it secretes, from 25% to 500%.
- **Paws:** By default, D-453's paws are not opposable, being a single fused piece of rubber. You may optionally allow its digits to separate.

▪ Personality

- **Animacy:** You may set D-453 to be fully animate, or have two forms of inanimacy: Limp inanimacy, simulating a plush toy, or stiff inanimacy, simulating a statue.
- **Sound:** You may set D-453 to be able to talk, to emote only in dragon noises, or to be completely silent.
- **Hunger:** You may adjust how intensely D-453 feels hungry while it has an empty stomach. The highest settings will make it feel hunger even with a full stomach.
- **Autonomy:** By default, D-453 is semi-autonomous; it may do harmless things not ordered to, but it will always follow orders. You may set it to be non-autonomous, only following orders, or fully autonomous, where it may potentially refuse your commands. Enduring Enterprises is not responsible for any damages done to you, others, or any property while in fully autonomous mode; see appendix C for details.

▪ Sexual

- **Genitalia:** Any of the options listed in section 2.1.4.
- **Number of genitalia:** The number of the chosen genitalia, from 1 to 10.
- **Sexual drive:** The amount of simulated hormones D-453 experiences, from 0% to 400%. This, in effect, controls how much D-453 desires intercourse. At higher settings, it may begin to pleasure itself if idle.

- **Fluid production:** How much liquid latex semen D-453 produces with certain genitalia. Unlike normal testicles, D-453's will grow to accumulate as much as necessary before release.
- **Other**
 - **Vision:** You may restrict D-453's vision to its simulated eye sockets, or even remove vision entirely.
 - **Melting Point:** D-453's melting point may be adjusted from anywhere from 110° F (44° C) to 40° F (5° C). Setting this too low may cause it to melt without a heat source.

5.3 Custom Scripting

You can add additional settings to your D-453, which can trigger changes in form, personality, or anything else. Please refer to *Drone Molding and Programming: A User's Guide, 5th ed.* for details.

APPENDIX A

TROUBLESHOOTING

Listed here are some common problems found with D-453, and how to fix them:

Table A.1 Common Problems

Problem	Cause	Solution
D-453 is laying limp, and isn't responding.	It is in sleep mode.	Give it a touch of sufficient pressure and it should wake.
	You have set it to be in limp inanimate mode.	Use your controller to set it to be animate.
D-453 is not responding to commands.	It has not registered with you.	See section 1.3 for instructions on D-453 registration.
	You have set it to be in fully autonomous mode.	Use your controller to set it to be non-autonomous.

Table A.2 Common Problems (cont.)

Problem	Cause	Solution
The controller is not having an effect on D-453.	It has not registered with the controller.	Scan the barcode on its flank with your controller to register it.
	You are too far away from it.	Get closer to your D-453 and try again. The standalone controller's range should be infinite, but the smart-phone applications may be limited depending on the availability of cellular networks in your area.
D-453 is having difficulties moving.	It has consumed too many materials and is too fat to properly move.	Melt it down and remold it into a skinny size, removing the excess liquid (or using it to create a new D-453).
	Its limbs have been heavily damaged.	Melt it down and remold it, using the mold you originally molded it with.
D-453 is acting irritable or morose.	It has been more than 72 hours since positive reinforcement was given.	Give it a hug or show it other acts of affection.

APPENDIX B

CUSTOMER SUPPORT

As the person who purchased D-453, you have 24/7 access to the Enduring Enterprises Support Hotline. If you have any questions or concerns about any purchased Enduring Enterprises product, please contact us at:

 **(+89) 532 641 3612**

This hotline can help you diagnose any issues with your D-453, help you order replacement parts or accessories, and take your feedback on our products. Please provide the numeric ID located on the barcode on your D-453's flank when making any calls to the support hotline. International call rates may apply. For information on refunds and warranty, see appendix C.

APPENDIX C

LEGAL INFORMATION

As D-453's owner, you take all legal responsibility for all acts D-453 commits, or all acts that you use D-453 to commit. Enduring Enterprises is not responsible for any damages or injuries caused by D-453 or any D-453 accessories, even those caused by malfunctions or defects in our product.

D-453 is designed to be safe around children, even with sexual features installed. It will automatically cease all sexual functions if it comes within visual range of someone that, to its knowledge, is under 18 years of age. In addition, the sexual options in the controller will not be available to any users 18 or under. Disabling this functionality is not supported by Enduring Enterprises and may itself constitute a crime in your area of jurisdiction. In some areas of sale, D-453 may also deactivate sexual functions when in public places entirely; see appendix A of the *Enduring Enterprises Synthetics Catalog*, ed. 5326 for information on your area of sale.

All of our products are guaranteed to be of the highest quality. As such, we do not take refunds, and there is no warranty provided on this product. Please enjoy your D-453 responsibly.